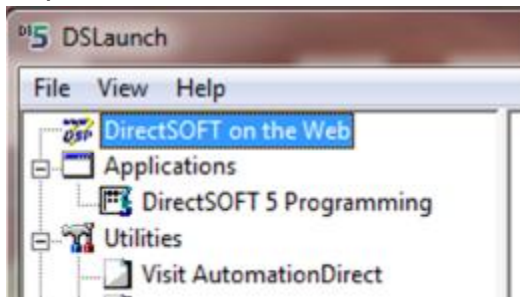


# Starting up the DirectSOFT PLC Programming Software

Step 1: Double Click on the DS5 Icon.



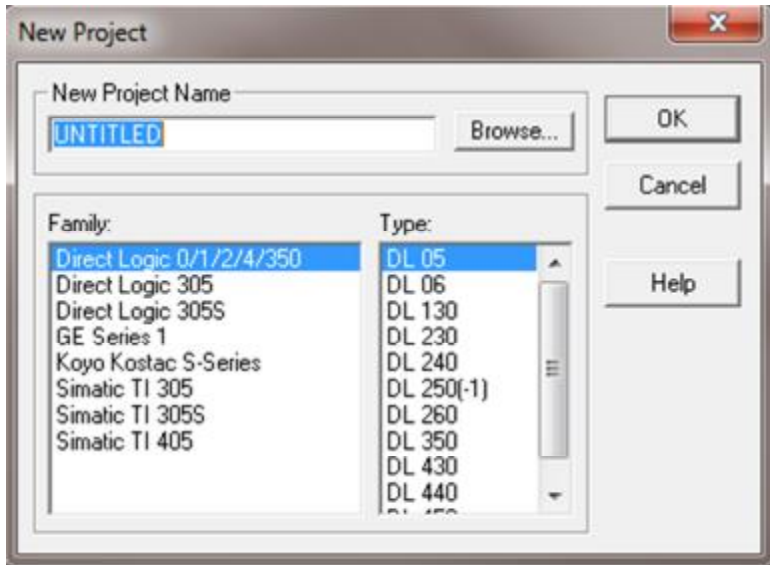
Step 2: Double Click on the DirectSOFT 5 Programming icon (located under applications)



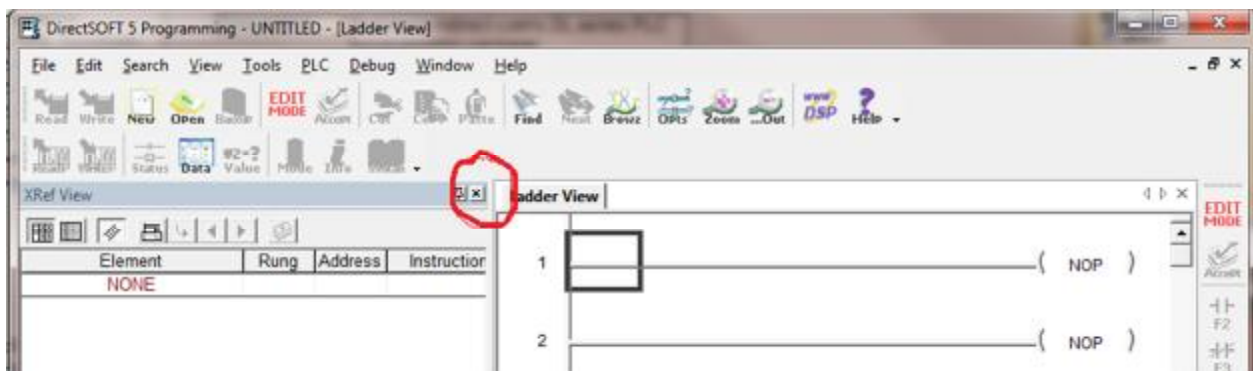
Step 3: When DirectSOFT 5 starts up it checks to see if you have a licensed copy, if not it asks you if you want to run a demo version. Click on "Run DirectSOFT100" button.



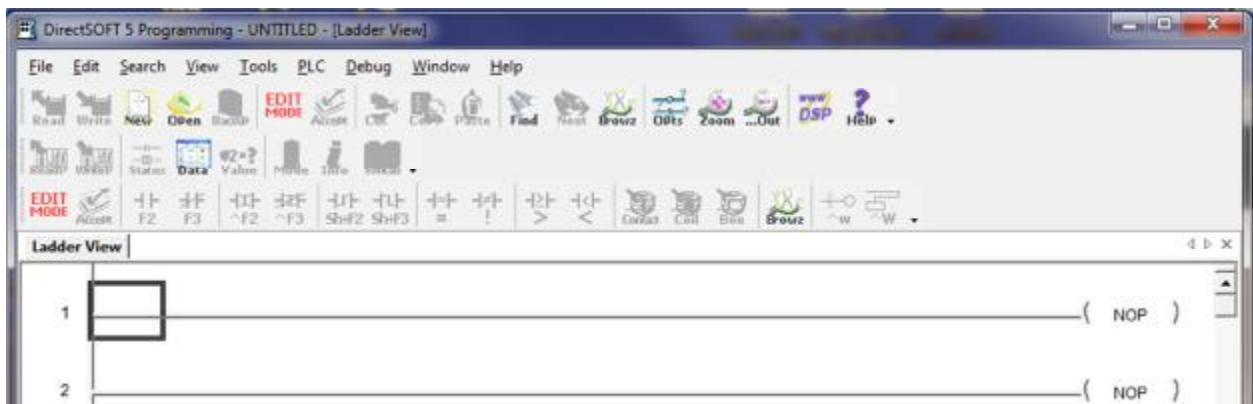
Step 4: Click on "OK" to start up a new Untitled Project



Step 5: This opens up the programming application that has 2 windows. One is the Ladder View and the other is a XREF window. Close down the XREF window by clicking on the little x in the upper right of that window.



This now gives you a blank slate like shown below



You are now all set to Create, Download, and Debug (test) programs !!!!